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## CRANK GEAR FOR A RECIPROCATING COMPRESSOR

The present invention relates to a crank gear for a reciprocating compressor, in particular a reciprocating  
10 compressor with opposite cylinders.

During the functioning of reciprocating compressors dynamic forces are generated such as centrifugal forces of rotating masses and forces of inertia of alternate masses.

15 Dynamic forces, and the relative torques, are discharged on the foundations, causing vibrations and stress which may be excessive in some applications.

One of the ways of attenuating these, is to balance the rotating masses and alternate masses of two opposite  
20 lines constrained to a crankshaft.

This is normally achieved by installing counterweights integral with the crankshaft.

The crank gear comprises two opposite cylinders each of which is positioned on a line.

25 Each line includes a connecting rod connected at a

first end to the crankshaft and, at a second end, to a rod connected to a cylinder.

The crank gear comprises at least one module, each of which in turn comprises two lines having opposite cylinders.  
5    inders.

The cylinders are not normally aligned and consequently the forces of inertia of the alternate masses create a free, non-balanced torque, for each pair of opposite cylinders.

10       This causes vibrations and stress.

Crank gears have therefore been produced for attenuating this, with a cross head connected to two connecting rods to align the axes of the two opposite cylinders of a module of the compressor.

15       In this case, the connecting rods must differ in order to optimize the performance and obtain a uniform reliability.

One of the disadvantages of the known crank gears for reciprocating compressors is that, as they use different connecting rods, the shaft is not balanced.  
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Another disadvantage is that simulation systems to represent the performance of the rotating mass of the connecting rods, are necessary for balancing the shaft.

This consequently causes an inaccurate balancing as  
25   the performance of the rotating masses of the connecting

rods is approximated.

An objective of the present invention is to provide a crank gear for a reciprocating compressor which allows a uniform reliability to be obtained.

5       A further objective is to provide a crank gear for a reciprocating compressor which allows a reduction in the transversal hindrance of the reciprocating compressor itself.

10       Yet another objective is to provide a crank gear for a reciprocating compressor which optimizes and facilitates the balancing of the compressor itself, increasing the precision and accuracy of the operation itself.

15       These objectives according to the present invention are achieved by providing a crank gear for a reciprocating compressor as indicated in claim 1.

Further characteristics of the invention are specified in the subsequent claims.

20       The characteristics and advantages of a crank gear for a reciprocating compressor according to the present invention will appear more evident from the following illustrative and non-limiting description, referring to the enclosed schematic drawings, in which:

25       figure 1 is a sectional view of a preferred embodiment of a crank gear for a reciprocating compressor according to the present invention.

With reference to the figures, these show a crank gear 10 for a reciprocating compressor which can be applied to a module thereof, said module comprising two lines having two opposite cylinders.

5       The crank gear is suitable for constraining the two cylinders to a crankshaft 20, keeping them opposite to each other with respect to an axis 21 of the shaft 20.

Said crank gear 10 comprises two rods 35 and a series of connecting rods 30, each of which is respectively  
10       constrained at a first end 31 to the shaft 20, and at a second end 32 to one of the two rods 35, each of which is, in turn, connected to one of the two cylinders, respectively.

Said series of connecting rods 30 comprises identical  
15       connecting rods 30 symmetrically positioned with respect to an alignment axis 25 of the two cylinders.

Furthermore, the connecting rods 30 of the series of connecting rods 30 are connected in pairs to the two rods 35 by means of two cross heads respectively, a cross head  
20       40 and a cross head 50, respectively.

The connecting rods (30) are preferably connected in pairs to a cross head (40) and a cross head (50) respectively by means of two respective pins with which these are equipped.

25       Said two pins are preferably positioned at the ends

of the body of each cross head (40) and (50) and are aligned with respect to the centre of the body itself.

According to a preferred embodiment of the present invention, said series of connecting rods 30 are four  
5 identical connecting rods.

The connecting rods 30 of said series of connecting rods 30 are arranged in an equal number with respect to the axis 21 of the shaft 20 and positioned symmetrically with respect to the alignment axis 25 of the two cylinders.  
10 ders.

Furthermore the overall barycentre of the complete series of connecting rods 30 lies on the axis 25 and on the axis 21 of the shaft 20.

The use of a single type of connecting rods, in particular identical connecting rods 30, operating under the  
15 same conditions, allows a functional and structural symmetry to be obtained for the crank gear 10.

This allows the engineering of the connecting rods themselves to be optimized, at the same time obtaining a  
20 uniform reliability.

The accuracy of the shaft 20 balancing, moreover, depends on the precision of the instruments used, and is consequently thus increased.

The shaft is in fact balanced both statically and  
25 dynamically regardless of the crank gear 10.

The balancing of the shaft is obtained by means of a common rotor balancer, avoiding the necessity of installing simulators to represent the rotating parts of the mass of connecting rods.

5        Each connecting rod 30 of the series of connecting rods 30 is produced with the same inertia characteristics, mass and mass centre within the precision limits of the measuring instruments.

10        The remaining components of said at least one module of the reciprocating compressor, i.e. cross heads 40 and 50, the two rods 35, the two opposite cylinders and possible ballasts not shown in the figure, are also preferably produced with equal masses for each of the two lines of said at least one module.

15        The particular crank gear described in the present invention enables the use of special cross heads which allow a reduction in the transversal hindrance of the machine, particularly advantageous for large dimensional compressors.

20        It can thus be seen that the crank gear for a reciprocating compressor according to the present invention achieves the objectives indicated above.

25        Numerous modifications and variants can be applied to the crank gear for a reciprocating compressor of the present invention, thus conceived, all included in the

same inventive concept.

Furthermore, in practice, the materials used, as also the dimensions and components, can vary according to technical demands.

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